



Rear Bumper Installation Instructions TJ/Unlimited/YJ/CJ

Please read ALL instructions before installation

Parts List:

- (1) TJ/YJ/CJ rear bumper
- (2) Side frame "L" brackets
- (2) Lower frame brackets
- (10) 7/16" x 1 1/4" bolts
- (16) 7/16" flat washers
- (14) 7/16" nuts
- (4) 7/16" x 3 1/2" Bolts

1. Remove all components and hardware from package. Verify all of the parts are enclosed.
2. After removing existing rear bumper, **inspect rear cross member carefully!** It is common that hair line cracks or other damage may be present on the rear cross member of older Jeeps. It is essential that every precaution is made to reinforce this area as much as possible since this is the back bone of the system.

ADVISORY: We highly recommend replacing the rear x-member on all CJ's with a 1/4" thick replacement cross member available from Durango 4X4.

NOTE: Some TJ models (usually post 2002) may not have all eight mounting holes in the rear cross member. If not, drill four 1/2" holes in the rear frame cross member that are easiest for you to access matching the holes on the bumper mounting bracket.

3. Mount bumper to rear cross member using (8) 7/16" x 1 1/4" bolts and flat washers **Do not tighten completely yet.**
4. Insert the bolt through the lower frame brackets into the frame. YJ's, use a 7/16" x 1 1/4" with flat washer and nut. bolt



5. Mount the “L” bracket to the inside of the rear x-member outboard of the frame using the two bumper mounting bolts so the “L” bracket lies against the side of the frame rail. Use the bracket to mark and drill two 7/16” holes through the frame. Insert the 7/16” x 3 1/2” bolts through the bracket and frame with the flat washer between the frame and nylock nut.



6. After all bolts are installed, center and align the bumper. First tighten the rear cross member bolts. Next tighten the frame support brackets.

Questions? Call us toll free at 1-888-259-8676 or email info@durango4x4.com